

 **FINISHLINE** CrMoTM

Driven to Win. Made to Race.

*Consistency:
Tube to Tube
Order to Order
Chassis to Chassis
Race to Race*

Meets the exacting mechanical, dimensional, and finish properties today's chassis builders and drivers require.

FinishLineCrMoTM is part of the Webco FinishLineSTTM family.

 **WEBCO**
INDUSTRIES



Tube to Tube

- ✔ Consistent performance off the rack and on the track – Webco’s process controls mean repeatable mechanical and dimensional properties...heat to heat, order to order, tube to tube.
- ✔ We know you care about tube surface finish condition. Webco’s precision cold-drawing and atmosphere-controlled thermal processing achieve industry-leading surface finish conditions. Welders, painters, and ultimately the pit crew can believe in their chassis.
- ✔ Consistency tube-to-tube equals speed and predictability. Predictability means knowing exactly how your material and your car are going to respond, leading to race teams and chassis builders getting to the finish line faster.

Order to Order

Webco’s superior control of manufacturing processes and mechanical properties delivers consistently outstanding fabrication performance in:

- ✔ Bending
- ✔ Weight / Strength
- ✔ Welding
- ✔ Surface



Performance Tubing for:

- ✔ NASCAR
- ✔ Late Model
- ✔ SCCA
- ✔ Dirt Track Modified
- ✔ Sprint/Outlaws
- ✔ Kart

Chassis to Chassis

- ✔ FinishLineST™ performance is available in Chromoly (CrMo), Drawn Over Mandrel (DOM), and as Centerless Ground (CG).
- ✔ FinishLineST is available in a variety of diameter and wall combinations for chassis, roll cages, and other critical components to give drivers the competitive edge.
- ✔ FinishLine CrMo and DOM size ranges:
 - OD: .500" - 3.000"
 - Wall: .065" - .375"



FinishLineCrMo

- ✔ Webco manufactures Chromoly Tubing products with superior mechanical and dimensional properties.
- ✔ Webco's FinishLine Tubing is manufactured in the USA using world-class seamless raw materials. The 4130 steel grade is alloyed to increase strength, while providing excellent ductility and toughness.
- ✔ Superior yield to tensile ratio – Webco maximizes the spread between the yield and tensile for optimal performance and fabrication. Typical YS/UTS ratio is 80-82%.
- ✔ Tubing produced to meet or surpass aircraft quality specification AMS 6360.

Mechanical Property	FinishLine CrMo	AMS 6360
Maximum Yield	95,000 PSI	75,000 PSI (min. req.)
Minimum Tensile	100,000 PSI	95,000 PSI
Minimum Elongation	18%	10-12%

Race to Race

*"I've been impressed with the exceptional performance of **WEBCO FinishlineST CrMo Tubing** in the fabrication process and on the track."*

Danny James
Upfront Racing



✔ Drag/Top Fuel

✔ USAC/Midget

✔ Funny Car

✔ Asphalt Late Model Stock & Supers



Why choose the FinishLineST line of products from Webco?

- ✔ Seamless and welded DOM and CrMo cold drawn seamless tubing available in various sizes with consistent performance and finish characteristics.
- ✔ Readily available in 4130, 1020, and 1026 grades.
- ✔ Webco offers mild carbon grades available in both welded and seamless DOM products.
- ✔ Webco can provide either our CrMo or DOM tube products as **centerless ground**, allowing for exceptional surface and weight control.
- ✔ Manufacturing and testing performed in Sand Springs, OK, USA.
- ✔ Mechanical and dimensional consistency exceeds industry standards.
- ✔ The Webco technical support team, backed by almost 50 years of manufacturing experience in tubular products.

For more information visit www.webcotube.com/FinishLineST or contact us at carbon_mechanical@webcotube.com



Webco has provided critical precision products for 50 years to some of the most demanding industries in the world, including:

- ✔ Automotive and Heavy Duty Truck
- ✔ Most racing classes including NASCAR/Truck and the Infinity Series
- ✔ Agriculture
- ✔ Upstream and Downstream Oil & Gas, Nuclear, and Fluid Power
- ✔ Numerous precision mechanical OEMs

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