



HIGH TECH ALLOY TUBULAR PRODUCTS DIVISION

MAIN PH: 918.245.2211 SALES FAX: 918.245.0306

*“Producer of **LaserLine**[®] high quality laser welded specialty alloy coiled tubing for downhole & offshore applications”*

Webco Industries manufactures high quality laser welded specialty alloy tubing suitable for a variety of downhole & offshore applications including extremely long length coiled tubing for chemical injection, sub-surface safety valve control line, subsea umbilical lines, and instrumentation.

LaserLine[®] TUBING SIZES AVAILABLE

Wall Thickness	Outside Diameter											
	4.76mm .188"	6mm .236"	6.35mm .250"	7.95mm .313"	8mm .315"	9.53mm .375"	10mm .394"	12mm .472"	12.7mm .500"	15.9mm .625"	19.05mm .750"	25.4mm 1.00"
.71mm/.028"	X	X	X	X	X	X	X	X	X	X	X	X
.89mm/.035"	X	X	X	X	X	X	X	X	X	X	X	X
1.24mm/.049"	X	X	X	X	X	X	X	X	X	X	X	X
1.65mm/.065"			X			X	X	X	X	X	X	X
2.11mm/.083"									X	X	X	X

Inquire for other OD/Wall combinations up to a maximum diameter of 2" & wall thickness of .120".

Alloys & Specifications for **LaserLine**[®] Coiled Tubing

Alloy	Density (lbs/in ³)	Typical Yield (psi)	Typical Tensile (psi)	Hardness (max.)	PREN Value	Applicable Tubing Specification
625 UNS N06625	.305	80,000	120,000	C 35	51.7	ASTM B704
825 UNS N08825	.293	40,000	85,000	B 95	30.9	ASTM B704
19D UNS S32001	.279	80,000	100,000	C 30	22	ASTM A789
2205 UNS S31803	.278	80,000	110,000	C 30.5	35.8	ASTM A789
2507 UNS S32750	.282	95,000	120,000	C 32	42.5	ASTM A789
316L UNS S31603	.290	40,000	85,000	B 90	24.9	ASTM A269
304L UNS S30403	.290	40,000	85,000	B90	18.75	ASTM A269

Please inquire for other grades not listed.

LASER WELDED & BRIGHT ANNEALED COILED TUBING CAPABILITIES:

- Coil lengths available up to 20,000 meters (65,000') or 40,000 pounds
- Available on wood or metal reels to your specifications
- Radiographic examination of transverse welds is available upon request
- Hydrotested and pass-certified

TECHNICAL SALES CONTACTS – HIGH TECH ALLOY TUBING

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